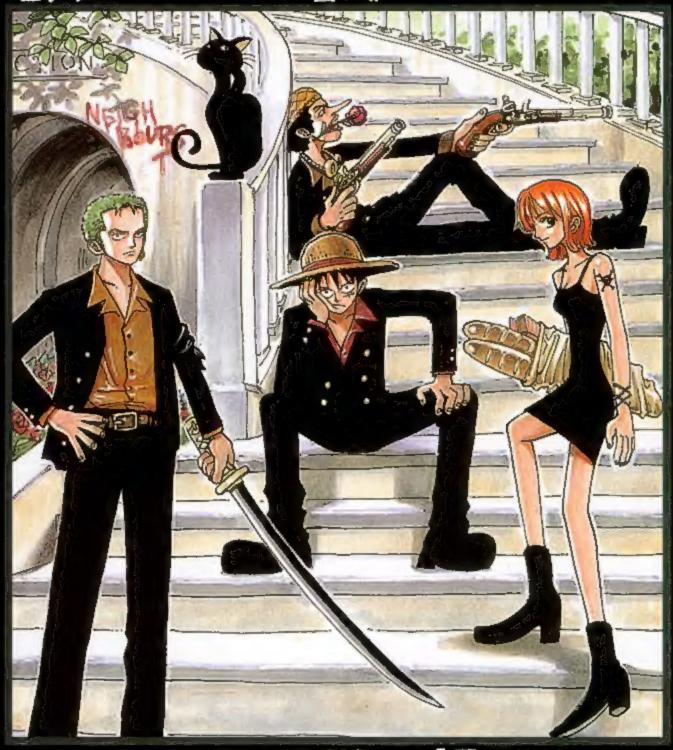
JUMP COMES 🦪

# TOPE - A - CONTROL OF THE PARTY OF THE PARTY

巻六

"誓い"



尾田栄一郎

ETTERSTON OUT

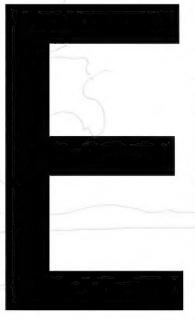




Did you all know? If you eat stuff like squid-ink spaghetti, your poop turns black. Pitch black. Hey, so what do you think? If you eat rainbow-colored spaghetti, do you think your poop will be rainbow-colored? I wonder. Maybe it doesn't matter.

-Eiichiro Oda, 1998





iichiro Oda began his manga career at the age of 17, when his one-shot cowboy manga Wanted! won second place in the coveted Tezuka manga awards. Oda went on to work as an assistant to some of the biggest manga artists in the industry, including Nobuhiro Watsuki, before winning the Hop Step Award for new artists. His pirate adventure One Piece, which debuted in Weekly Shonen Jump in 1997, quickly became one of the most popular manga in Japan.



# ONE PIECE VOL. 6 EAST BLUE PART 6

### **SHONEN JUMP Manga Edition**

This graphic novel contains material that was originally published in English in **SHONEN JUMP** #23–25.

#### STORY AND ART BY EIICHIRO ODA

English Adaptation/Lance Caselman
Translation/Naoko Amemiya
Touch-up Art & Lettering/Mark McMurray
Design/Sean Lee
Editor/Megan Bates

ONE PIECE © 1997 by Eiichiro Oda. All rights reserved. First published in Japan in 1997 by SHUEISHA Inc., Tokyo. English translation rights arranged by SHUEISHA Inc.

The stories, characters and incidents mentioned in this publication are entirely fictional.

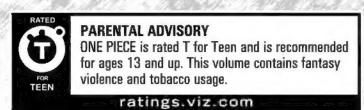
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Printed in the U.S.A.

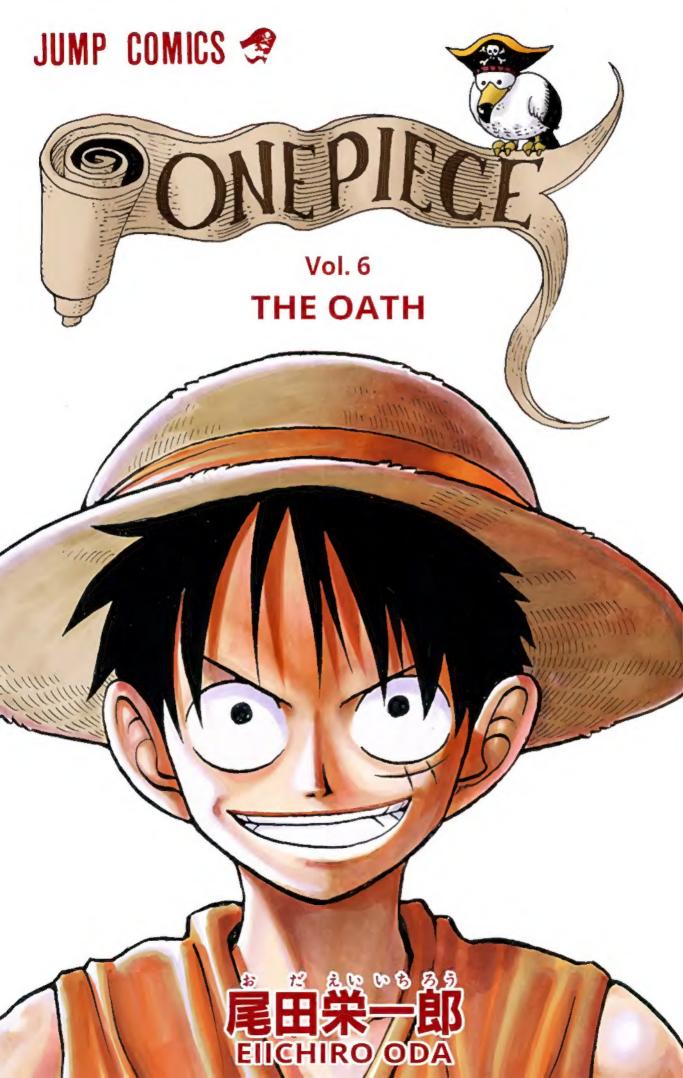
Published by VIZ Media, LLC P.O. Box 77010 San Francisco, CA 94107

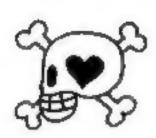
First printing, February 2005
Fourteenth printing, November 2016









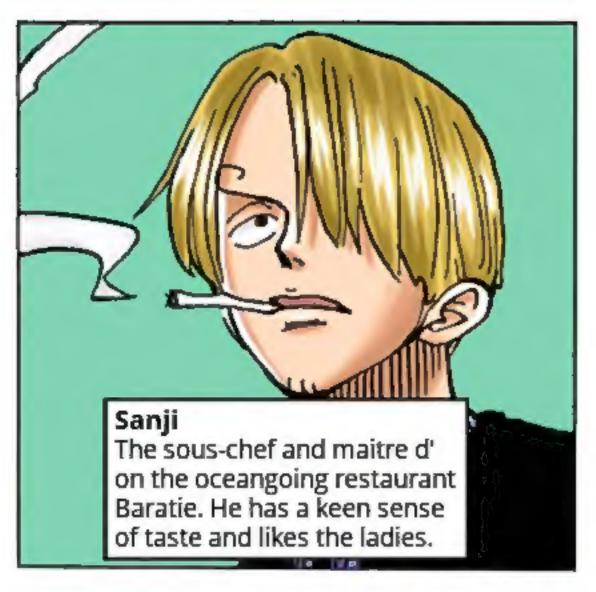


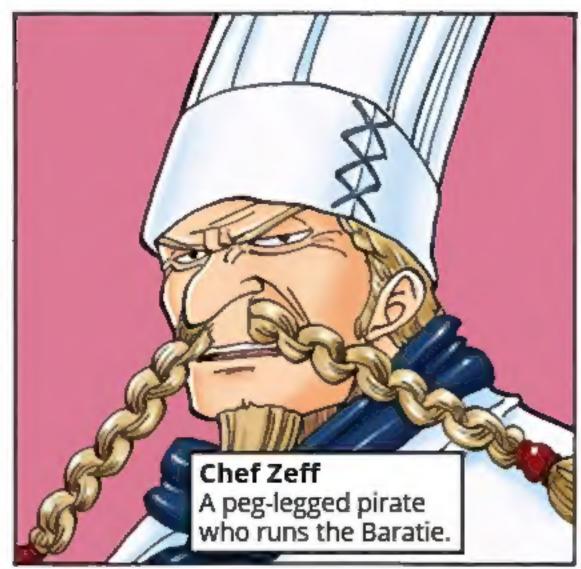
After stopping at a seaside village in search of food and a sturdy ship, Luffy and his crew meet Usopp, a boy who is famous as the town liar. When Usopp happens upon a dastardly plot to kill local girl Kaya, Luffy and his crew step into an intense battle against ruthless Captain Kuro and his Black Cat pirates. With Usopp's help, Kuro is defeated and Luffy's crew gains not only new crewmember Usopp but also a new ship, the Going Merry.

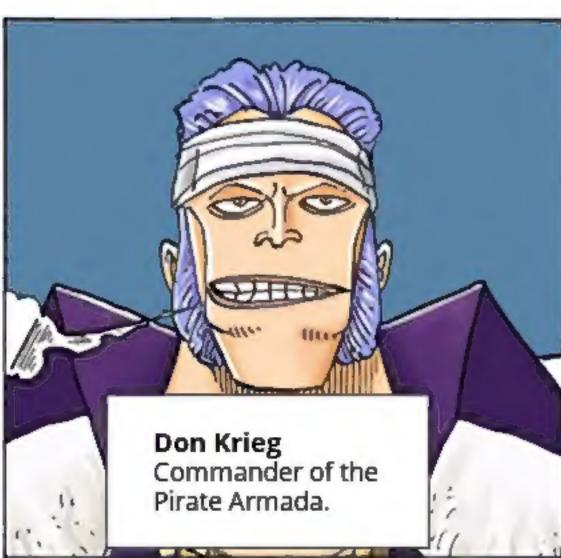
Luffy's next quest? To find a ship's cook, of course. Zoro's old bounty-hunting pals, Yosaku and Johnny, tell Luffy and crew about the oceangoing restaurant Baratie. Unfortunately, Luffy accidentally ricochets a cannonball into the floating food emporium, and to recompense he ends up working as Baratie's chore-boy. There he meets sous-chef Sanji, who will feed any pirate in need and would make a perfect ship's cook for the Going Merry... if only he wanted to jump ship!

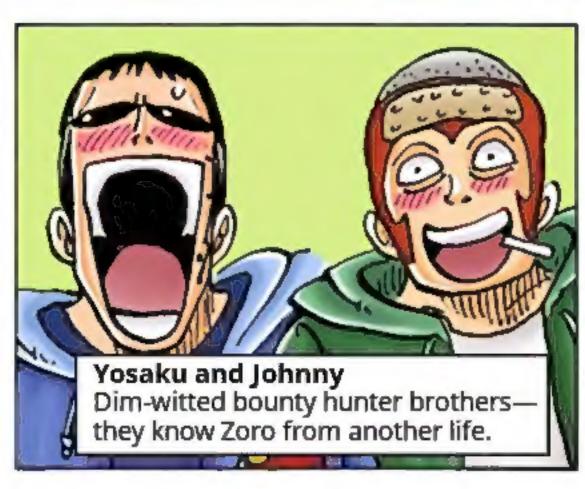


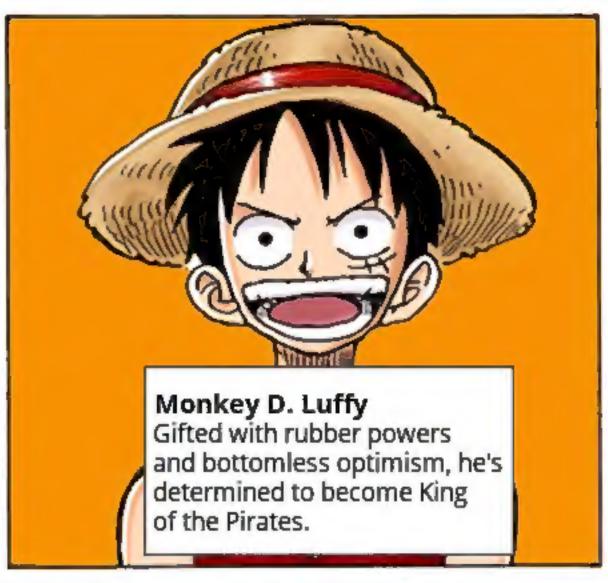






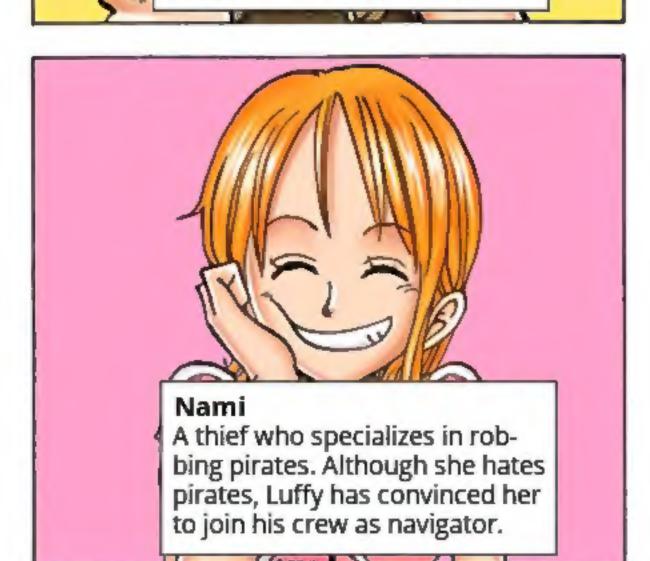








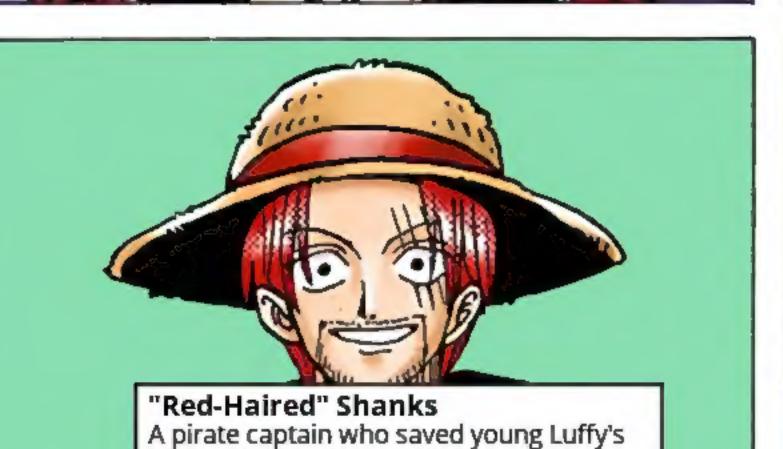






# Volume 6

onkey D. Luffy start-ed out as just a kid with a dream—and that dream was to become the greatest pirate in history! Stirred by the tales of pirate "Red-Haired" Shanks, Luffy vowed to become a pirate himself. That was before the enchanted Devil Fruit gave Luffy the power to stretch like rubber, at the cost of being unable to swim—a serious handicap for an aspiring sea dog. Undeterred, Luffy set out to sea, and recruited some crewmates: lying sharpshooter Usopp, master swordsman Zoro and treasure-hunting thief Nami.



life and inspired him with a love of the sea.

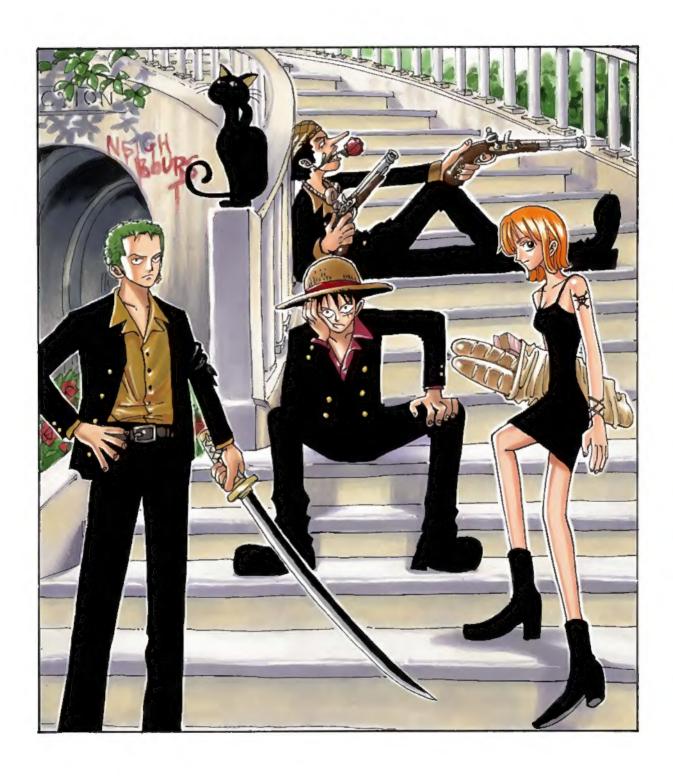
# ONE PIECE vol.6 THE OATH

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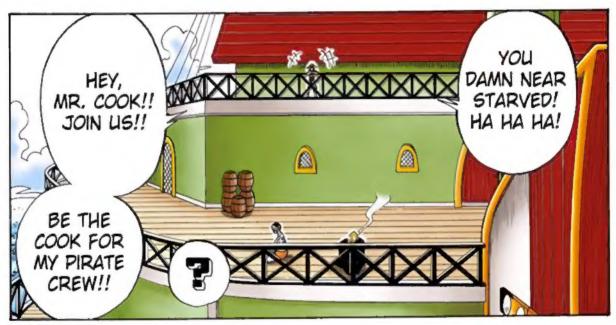


# Chapter 45: BEFORE THE STORM





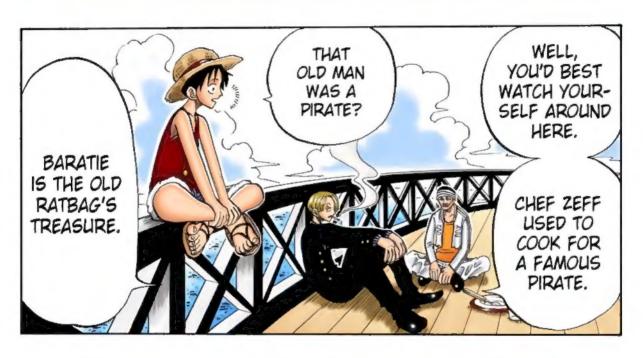


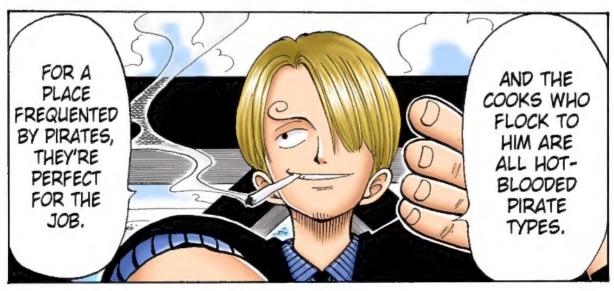




































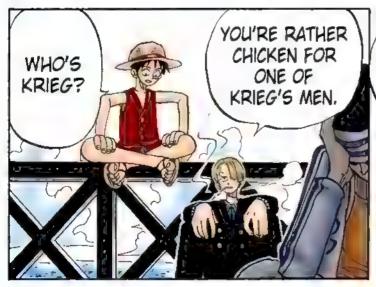




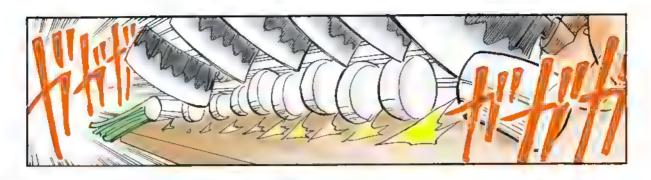




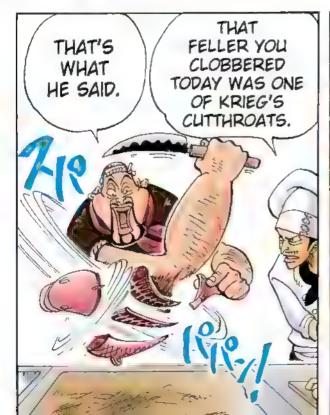
















DON KRIEG'S THE MEANEST PIRATE IN THESE HERE WATERS.







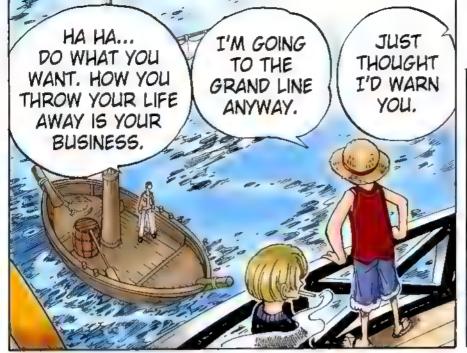
























































I'M SLAVING AND YOU'RE EATING OUT?! THAT'S MEAN!!















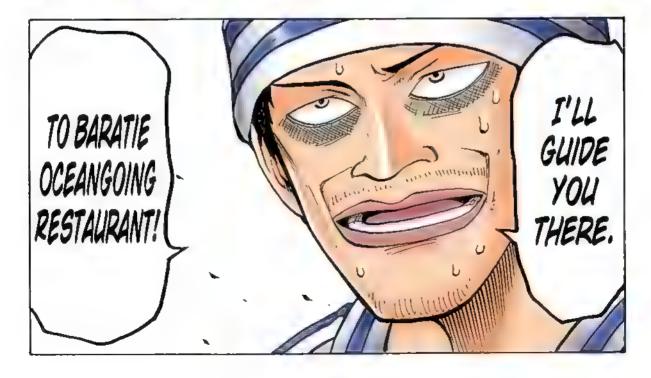


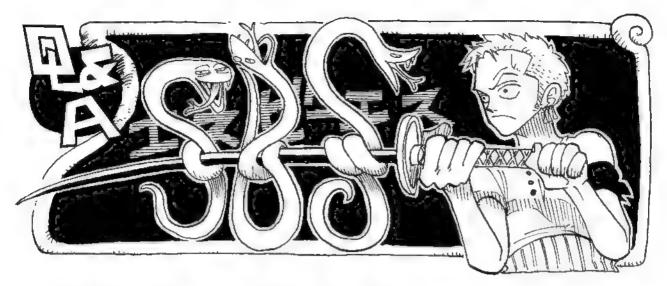












Q: Oda Sensei! One... two... Jango!!!

Q: The other day, some neighborhood kids asked me, "Where can I go to meet Luffy?" So where can you go to meet Luffy? The North Sea? The Mediterranean? Tone River? Biwa Lake?

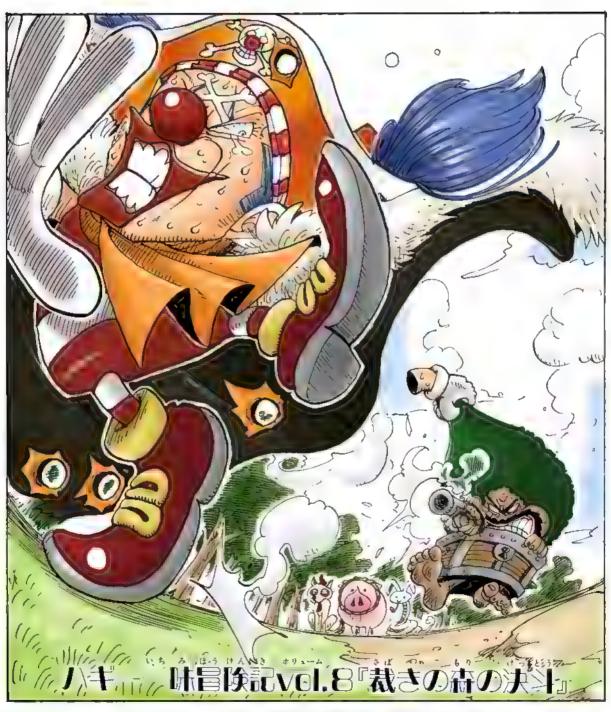
A: Hmm...where to go to meet him. That's difficult. If you were to take an unhurried journey around the world's oceans, you just might see him. But at sea you'll also encounter the likes of Buggy, so make sure you're careful. Always be careful.

Q: Umm, I have a question about "One-Two" Jango. What's with the striped goatee?

A: It's a mushroom. Before becoming a pirate, he was a wandering dancer, but business was not good and he was always going to sleep without a bath. Then a striped mushroom started sprouting from his chin. He was hungry, so he ate the cap of the mushroom, but it tasted terrible! He swallowed it nonetheless, and ever since then he's been able to hypnotize people. So the stripes on his chin are actually the leftover bit of mushroom. Yup.



# Chapter 46: AN UNINVITED GUEST

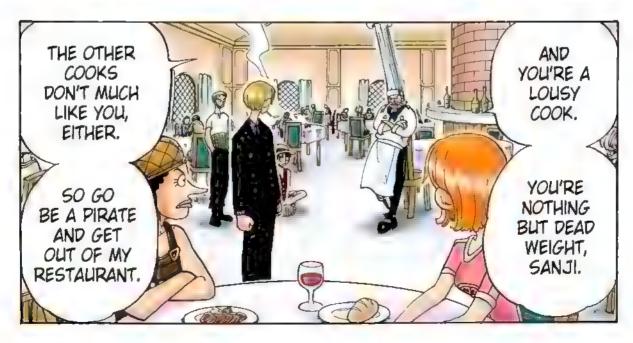


BUGGY'S CREW ADVENTURE CHRONICLES VOLUME 8: "BATTLE IN THE FOREST OF JUDGMENT"



























































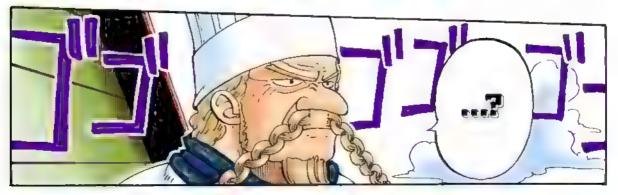


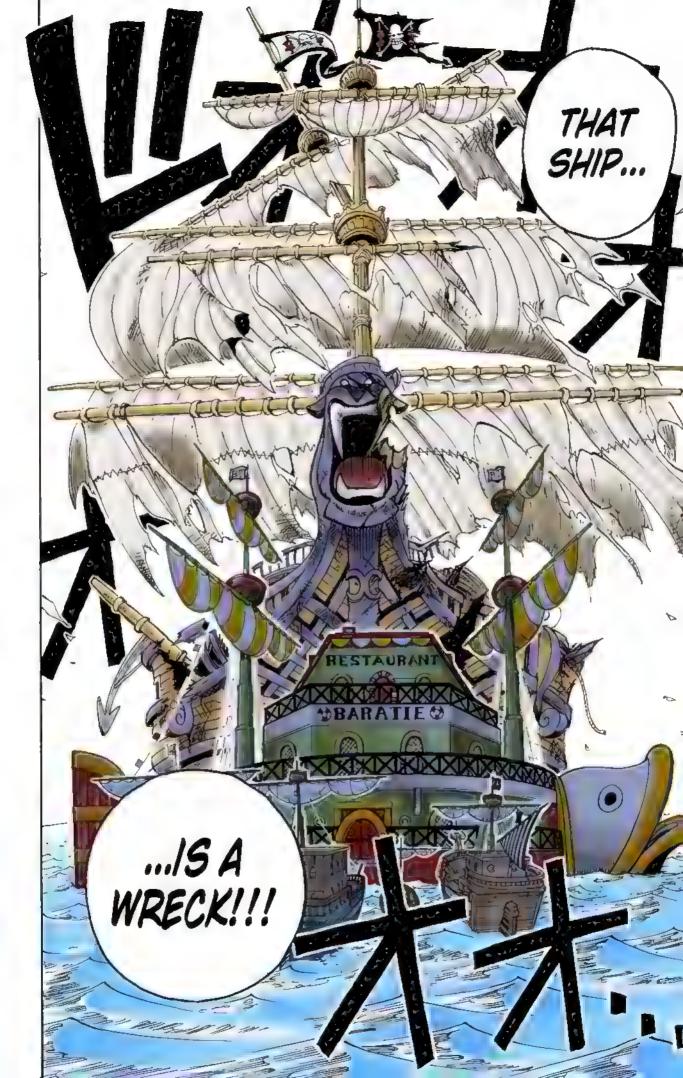






























































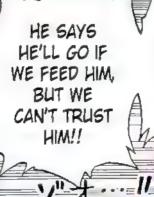












AT FULL STRENGTH HE'LL BE UNSTOP-PABLE!!

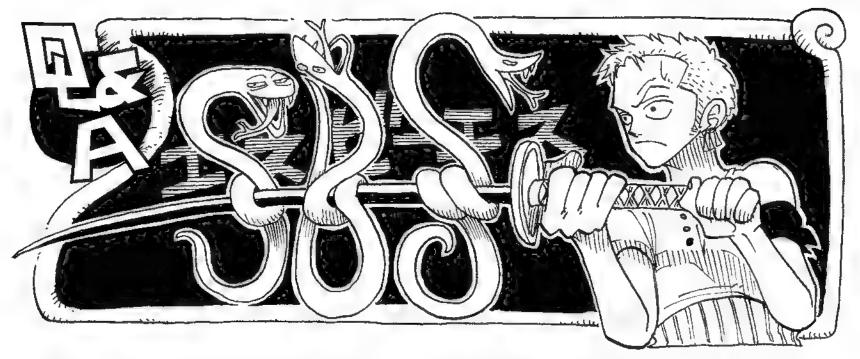












Q: By any chance is Gaimon my father? (Inquiry from the Ministry of Education, Science, and Culture.)

A: Darn! You found out! You tracked him down through the Ministry of Science. I didn't consider that possibility. Gaimon told me not to tell anyone, but I guess there's no way to hide it now. Fine! Go meet him! You're Gaimon's son! Leap into his arms and hug him! And while you're at it, leap into the ocean and cool your head, you little weirdo!

Q: I said to my friend, "Buggy's totally cute!" ♥ and she took a step back and said, "You're weird!!" Am I weird?

A: Yes, you are weird!! But I like him too, that Buggy. But I'm not weird... I'm a special exception. Yeah, that's right.

**Q**: I have a request. ♥ Please give me Gaimon.♥

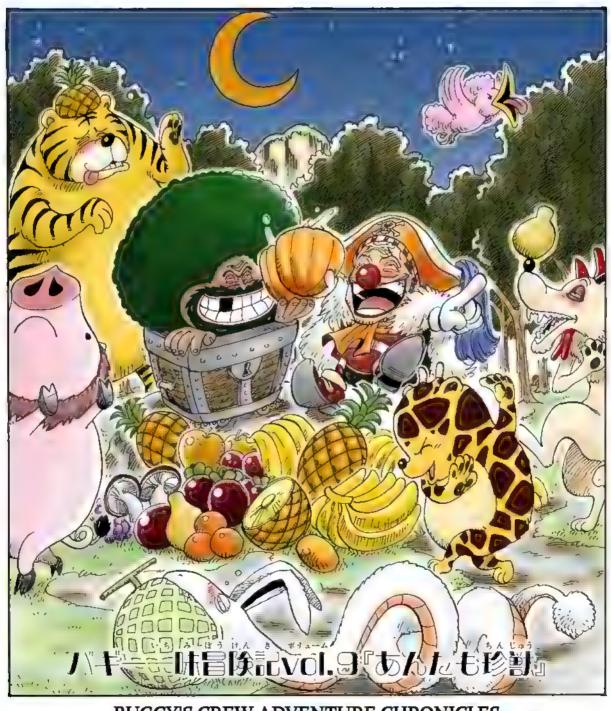
A: Uh... okay... But check with his son first.

Q: When an artist is drawing chapter 10, which chapter is appearing in *Shonen Jump*?

A: I see... I used to be interested in these questions myself. At present, issue 46 of **Shonen Jump** (the Japanese edition) is out in the world. The **One Piece** chapter in there is chapter 60. However, I've finished drawing chapter 63. So a chapter emerges in the world three weeks after I've completed it.

But this is just my schedule, right now. Not everyone drawing for weekly publication does it the same way. And I might change, too. It varies.

## Chapter 47: THE DON'S OFFER



BUGGY'S CREW ADVENTURE CHRONICLES VOLUME 9: "YOU'RE A FREAK, TOO"



































WE'VE GOT A HUNDRED MEALS TO PREPARE.



THE KITCHEN, OF COURSE.

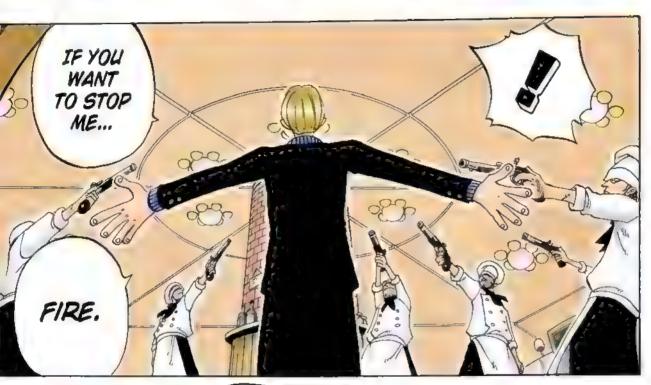
















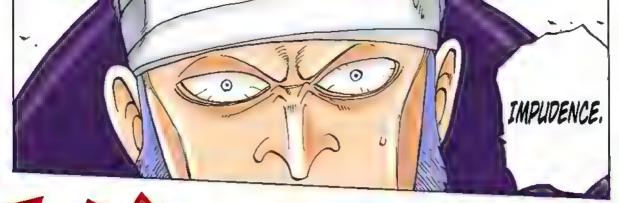
















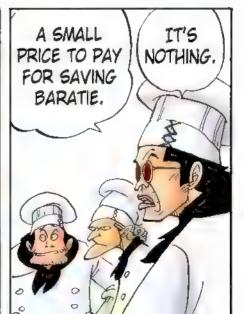




























I'VE
NEVER LOST
A BATTLE!!
I AM THE DON
OF THE PIRATE
ARMADA!!!











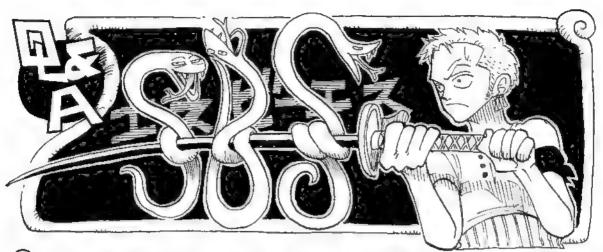












Q: What happened to the key that Chou-Chou swallowed in volume 2?

A: It came out...with a lovely Brown sheen

Q: In a Question Corner in volume 4, you said that Luffy's arms can stretch about 72 gum-gums, but how many meters are in a gum-gum? (Inquiry from the Ministry of Education, Science, and Culture.)

A: You again! Gaimon's son, investigating through the Ministry of Science again, eh? Meters, you ask? It can't be measured that way. Now pay attention. One gum-gum equals 10 fairy gumgums. One fairy gum-gum equals 10 funky gumgums. So one gum-gum equals 100 funky gumgums, which means that Luffy's arms can stretch a whopping 7,200 funky gum-gums. Is that clear?

Q: Where are you from? It didn't say in your profile in volume 4.

A: Kumamoto, in Kyushu. It's a nice place.

Q: How come Luffy and Zoro don't go by the names Monkey and Roronoa? Or are those their surnames?

A: That's it. Their surnames come first, Japanese style. Luffy and Zoro are their first names.

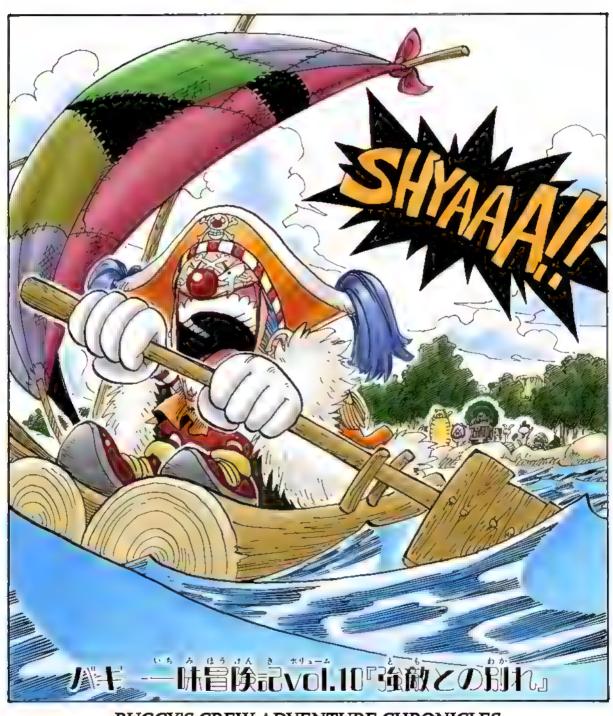
Q: Is there a mirror on Alvida's ship?

A: Ugh! Look out, her iron club will come flying! You're on your own! Man, what a dangerous question. But ... I bet there isn't a mirror. (Klang!!!) Ow!

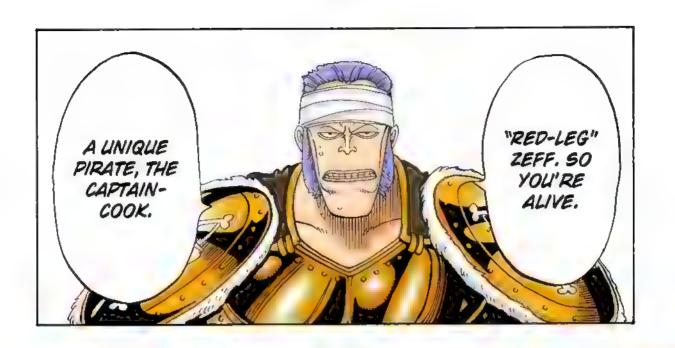
Q: I've been reading *One Piece*, and I notice that sometimes mysterious characters pop up. For example, in the third panel on page 182 of *One Piece* volume 5, where everyone is going "murmur murmur," there's a panda-headed guy in the background. Who is it? It's bugging me so much I can't brush my teeth.

A: Brush your teeth. The dentist is scary, you know. So you found him, eh? His name is Panda Man, and he's a wrestler. I'll introduce him properly next time.

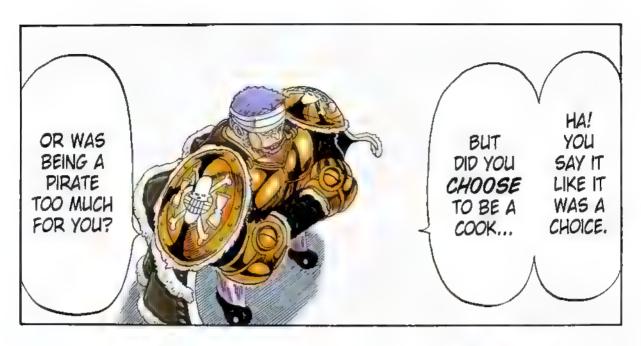
## Chapter 48: STEER CLEAR



BUGGY'S CREW ADVENTURE CHRONICLES VOLUME 10: "FAREWELL TO A WORTHY FOE"



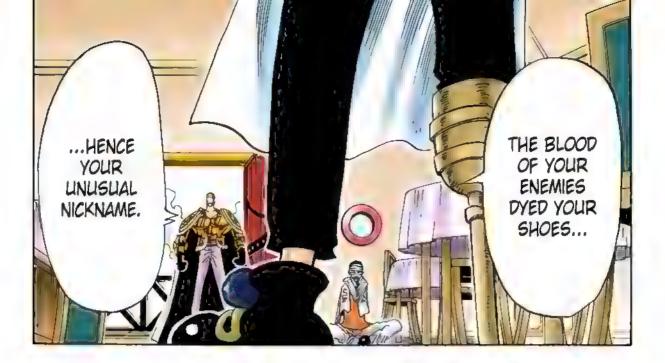














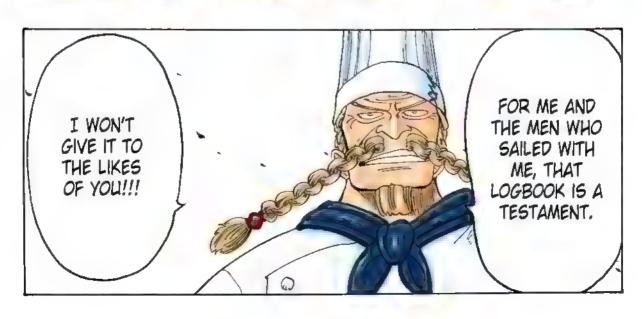




























































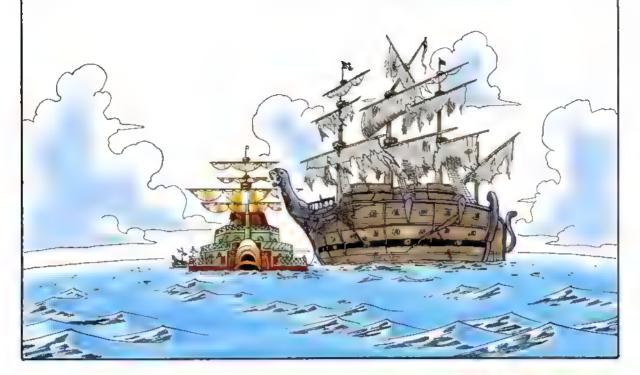
























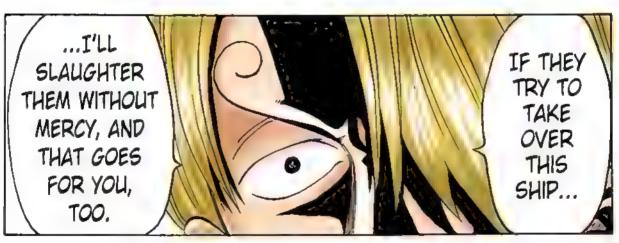
















SOMETIME.

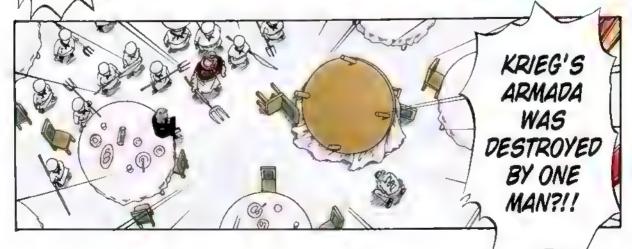




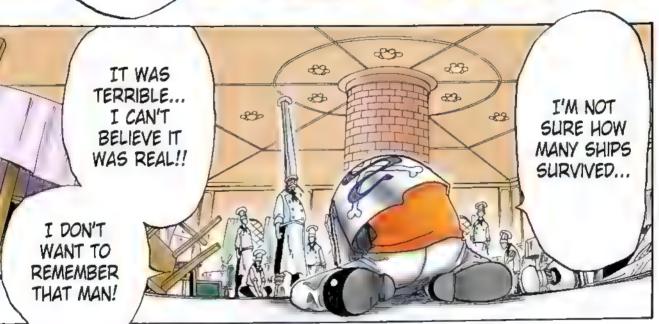














## Chapter 49: STORM



















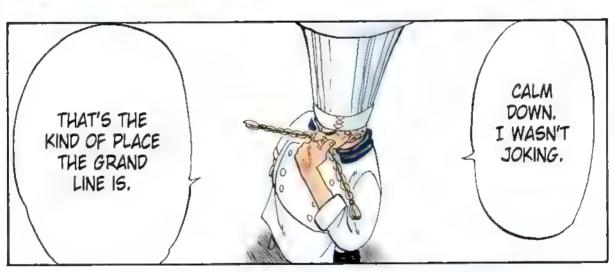
















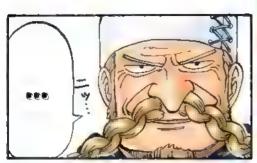
















YOU
LAME BRAINS!!
DO YOU
REALIZE
WHAT KIND
OF TROUBLE
WE'RE IN?!



DEY'RE THE MOST SAVAGE PIRATES IN THE EAST BLUE!!!

IF YOU
WANNA DREAM,
DO IT AFTER
THIS CRISIS IS
OVER!!!

RIGHT OUT THERE, THEM SEA-WOLVES ARE REVIVNG THEMSELVES...

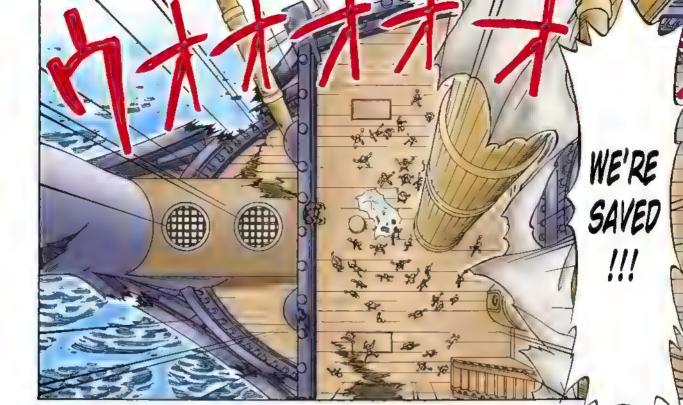
...ABOARD
PIRATE
ADMIRAL DON
KRIEG'S
GALLEON!!!

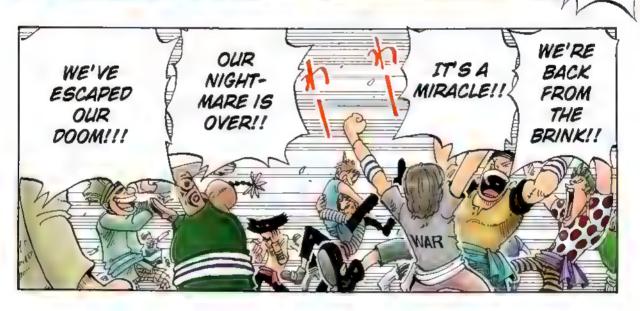




















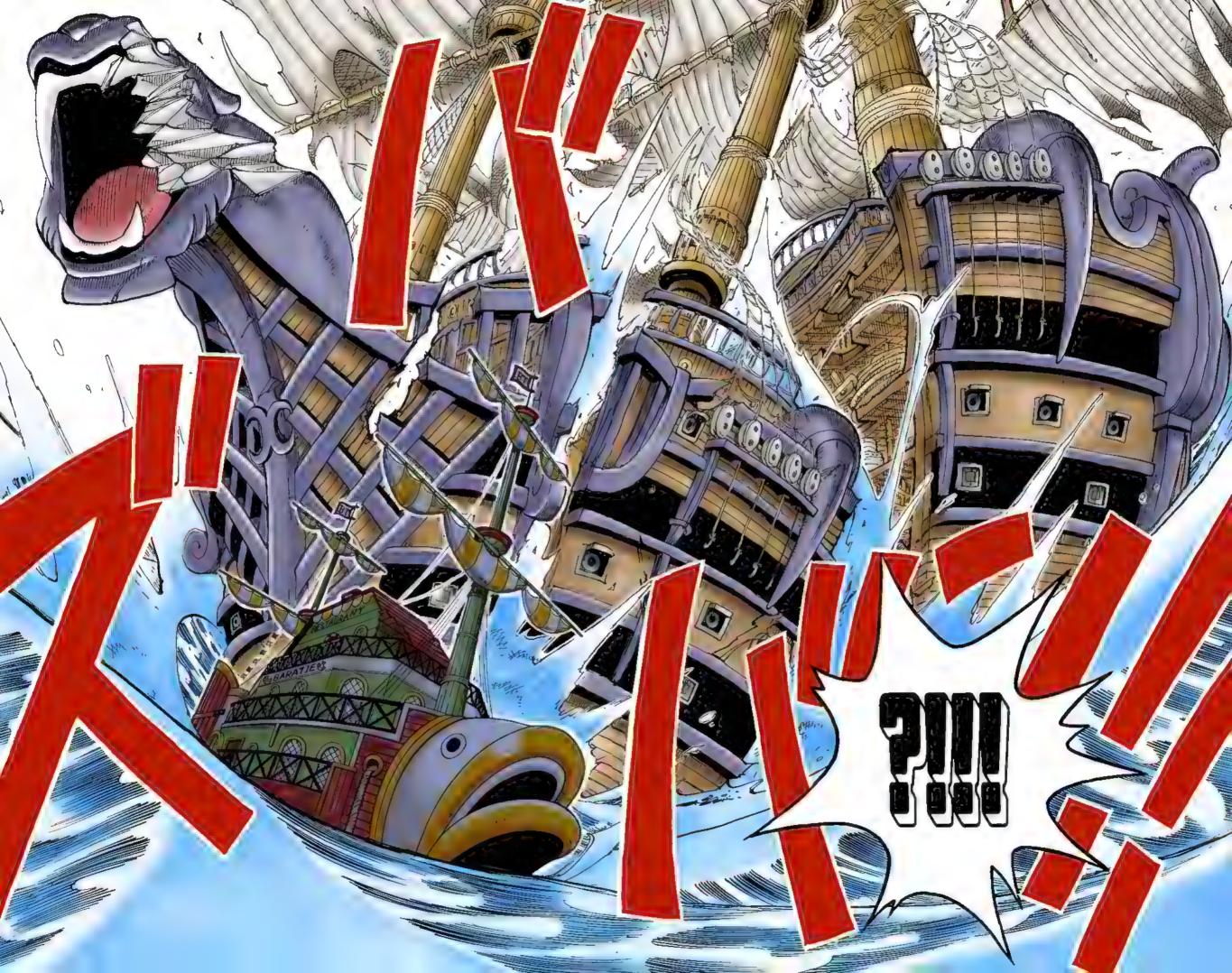


























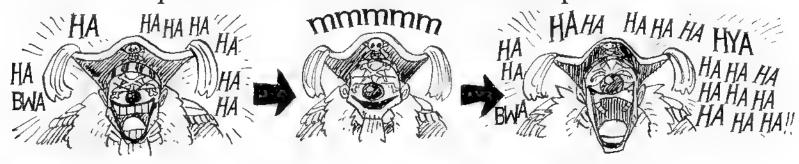




Q: There's Gum-Gum Fruit, Scatter-Scatter fruit, and other kinds of Devil Fruit. I thought of a new one: "Icky-Icky Fruit." It makes you so gross that nothing wants to come near you. VERY useful.

A: Okay, you eat it first.

Q: I think all of Oda Sensei's drawings of Buggy show him with his mouth open. I'd like to see one with his lips closed.



Q: When you were asked about Nami's measurements, you said you'd reveal them. When are you going to keep your promise!?

A: Heh Heh. I recruited a specialist to help me. His keen eye is infallible. Able to guess a girl's dimensions with just one look, he's the shady cook Sanji!!

Sanji: Hi, crap-jerk! I'm not a "shady" cook, I'm a "ladies" cook!! But you did right to call me. Leave this to me. Nami is lovely, isn't she? Great sense of style, too. Looks like... 34-22-34! Yes, definitely!! Oh, she's so cute. I hear she's a thief, but I like her...

A: There, I kept my promise. Thanks, Sanji. (krak) Owwww!

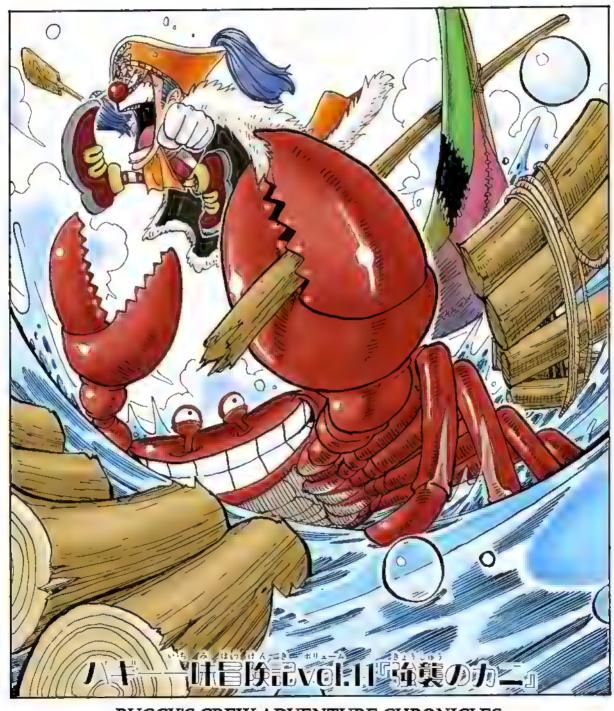
Nami: What do you think you're doing?

A: Nami! Darn! Were we wrong?

Nami: No, you were right. Not that it matters. It's not like things are gonna change size. See you later... (tmp tmp)

A: Hey!! She stole my wallet!! Aaaaaah!

## Chapter 50: A PARTING OF WAYS



BUGGY'S CREW ADVENTURE CHRONICLES VOLUME 11: "CRAB ATTACK"























WHAT'RE YOU DOING, SISTER NAMI?!!























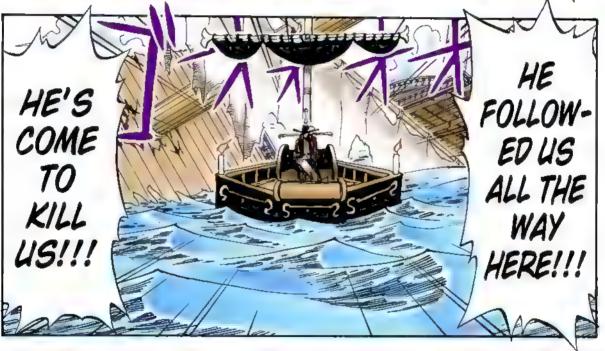












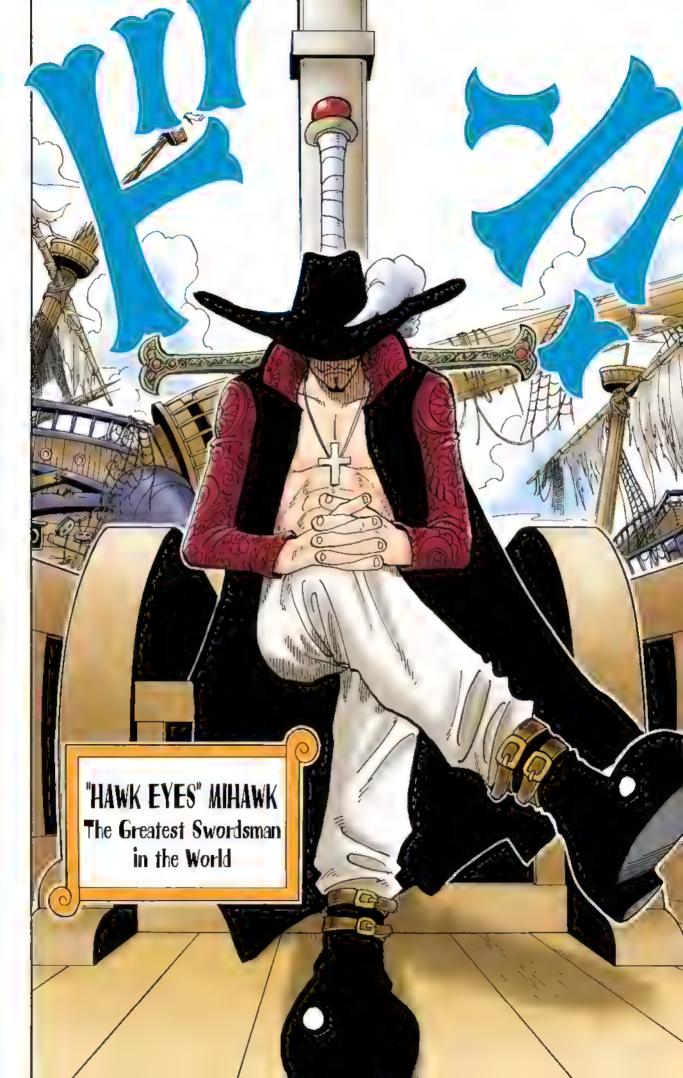












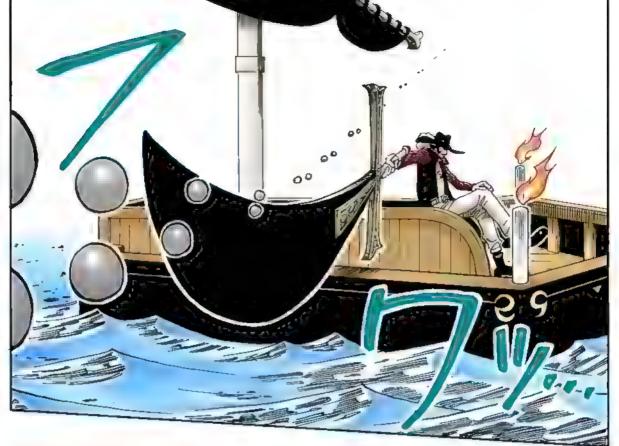




































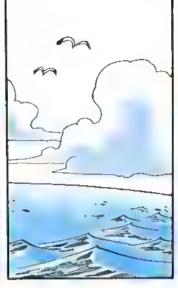


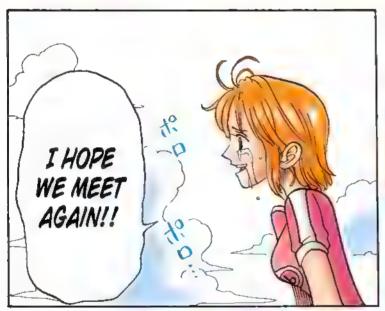


















Q: Did women pirates really exist?

A: Yes. But there were times when it was considered unlucky to have a woman aboard a ship, so some dressed as men to become pirates. Two female pirates were Mary Read and Anne Bonny, who were said to have fought more bravely than men. Captain Alvida was named after the Viking Queen Alvida, who formed an all-woman pirate crew.

Q: A little while ago there was a manga called *Oni ga Kitarite*, by Shinga-Gin, and some of the panels really look like they were drawn by you. By any chance did you work as an assistant on it?

A: I get questions like this a lot, so I'd like to resolve this once and for all. Hiroyuki Takei, Shinga-Gin, Mikio Ito and I were all assistants together on *Rurouni Kenshin*. So yes, I have helped out on Brother Shinga-Gin's manga. And while I'm at it, Shinya Suzuki, who recently debuted in Jump (the Japanese version), is also from the old "Ruro" gang, and he's helped on One Piece a number of times. That's how we all know each other. Okay?

Q: The other day I tried to get my hair cut like Zoro's, but the barber just shaved it off. What should I say to get my hair cut like Zoro's?

A: Say, "Please give me a Strong Manly Spirit Cut."

Q: In chapter 37, was the sailor who captured the fake "Kuro of a Hundred Plans" Captain Axe-Hand Morgan? My friend and I think it looks like him.

A: It is Morgan. He was a sergeant then, But after that incident he was promoted to lieutenant-commander. Then he muscled his way up to captain and was given command of a Marine Base. I suspect that when Kuro looked deep into Morgan's eyes, he probably sensed a kindred spirit of some kind.

## Chapter 51: ZORO OVERBOARD



BUGGY'S CREW ADVENTURE CHRONICLES
VOLUME 12: "ENTER THE MYSTERIOUS LADY PIRATE"





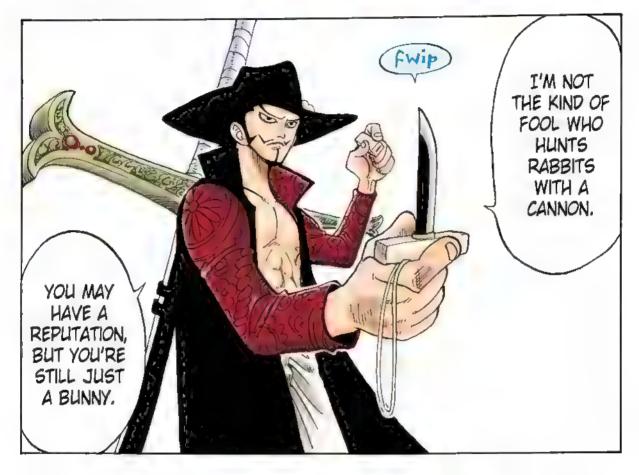


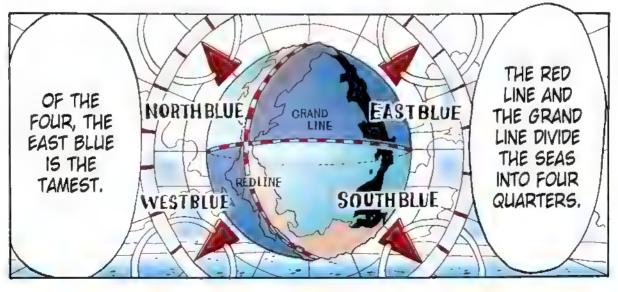










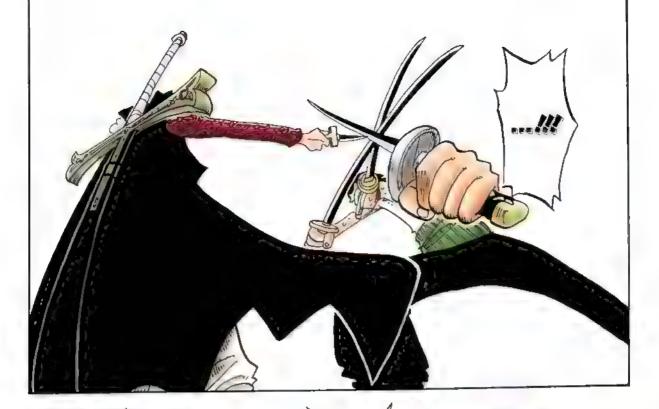


















WE CAN'T BE THIS UNEQUAL!!

































































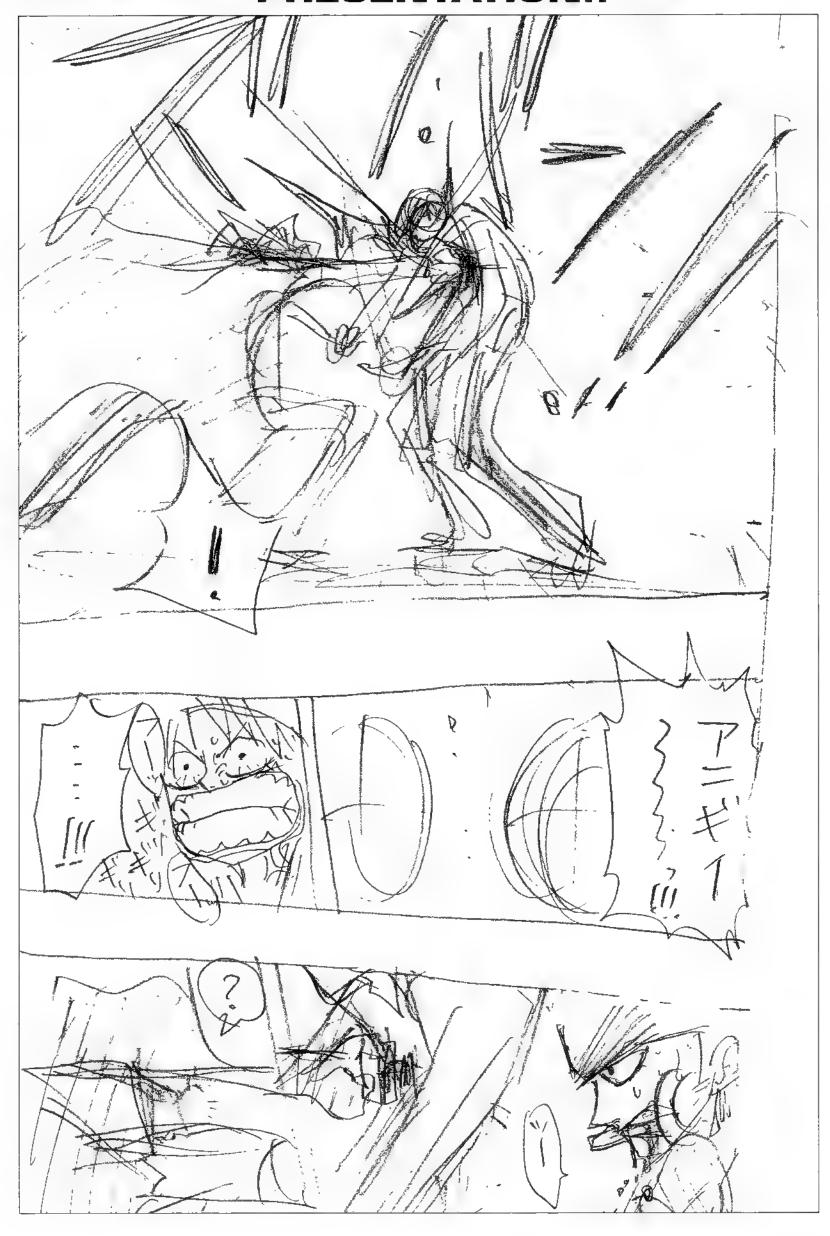




ONE PIECE

## STORYBOARD PRESENTATION!!

#9



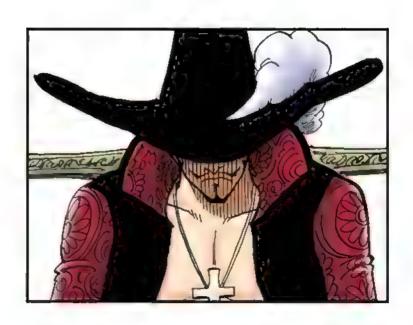




Chapter 52: THE OATH

## Chapter 52: THE OATH





















DON'T WORRY.































YOU'LL BE DISAPPOINTED, RIGHT?!!



TO
BECOME
THE
WORLD'S
GREATEST
SWORDSMAN...







































ONE PIECE

## STORYBOARD PRESENTATION!!

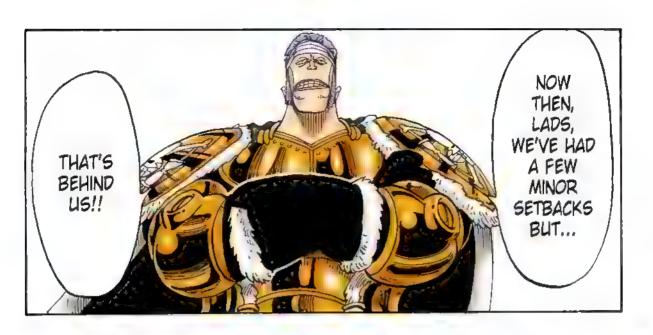
#10



## Chapter 53: MACKEREL HEAD



BUGGY'S CREW ADVENTURE CHRONICLES VOLUME 13: "WANTED MAN"



































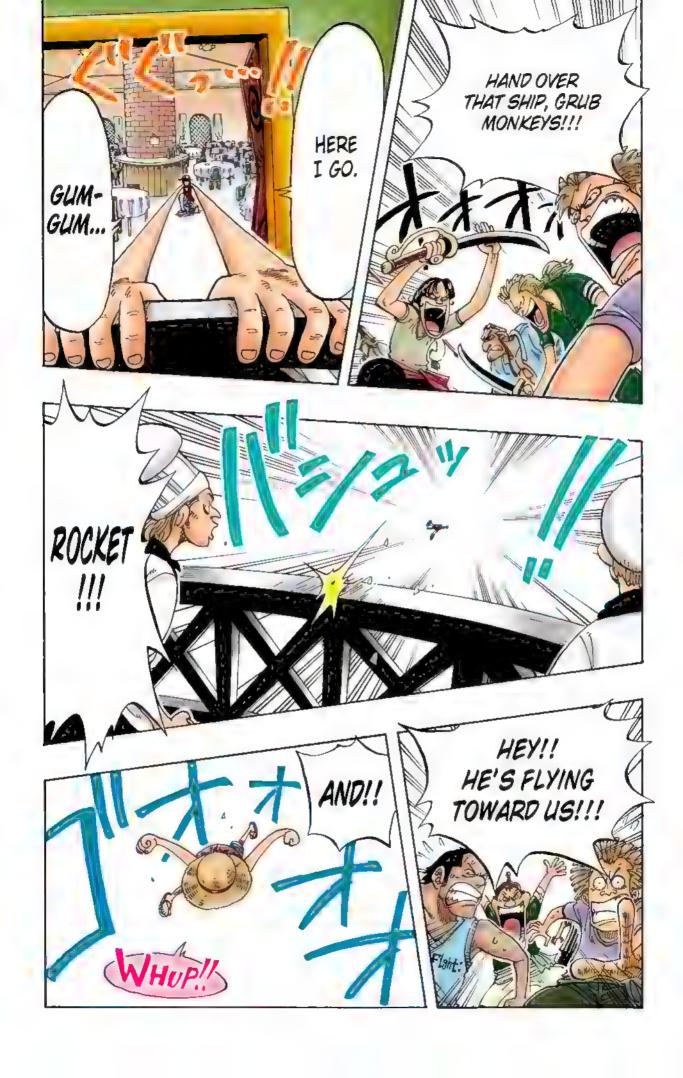






















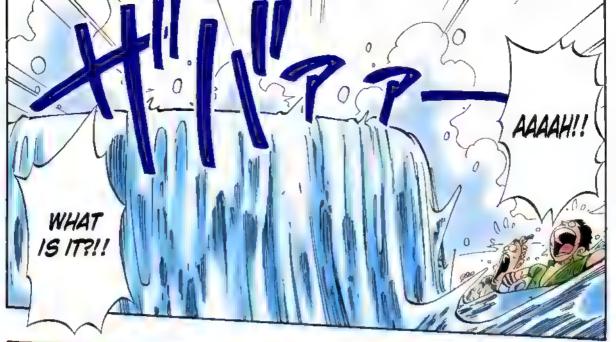










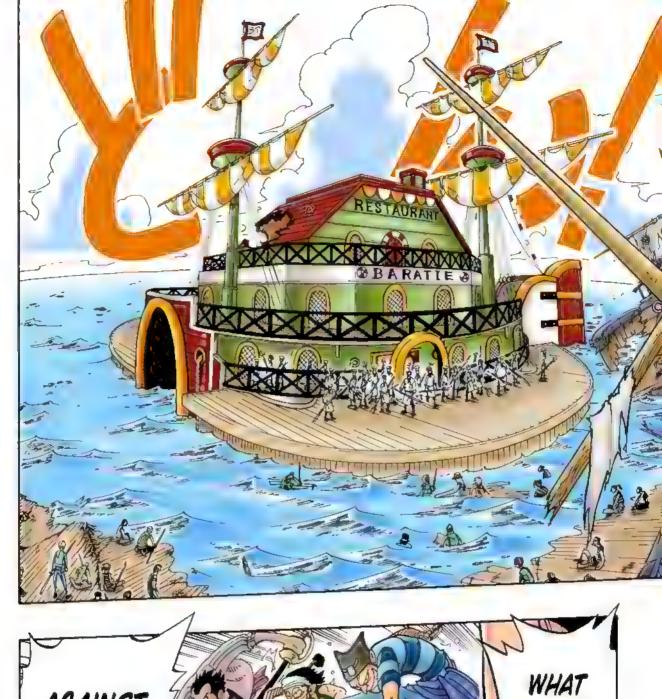




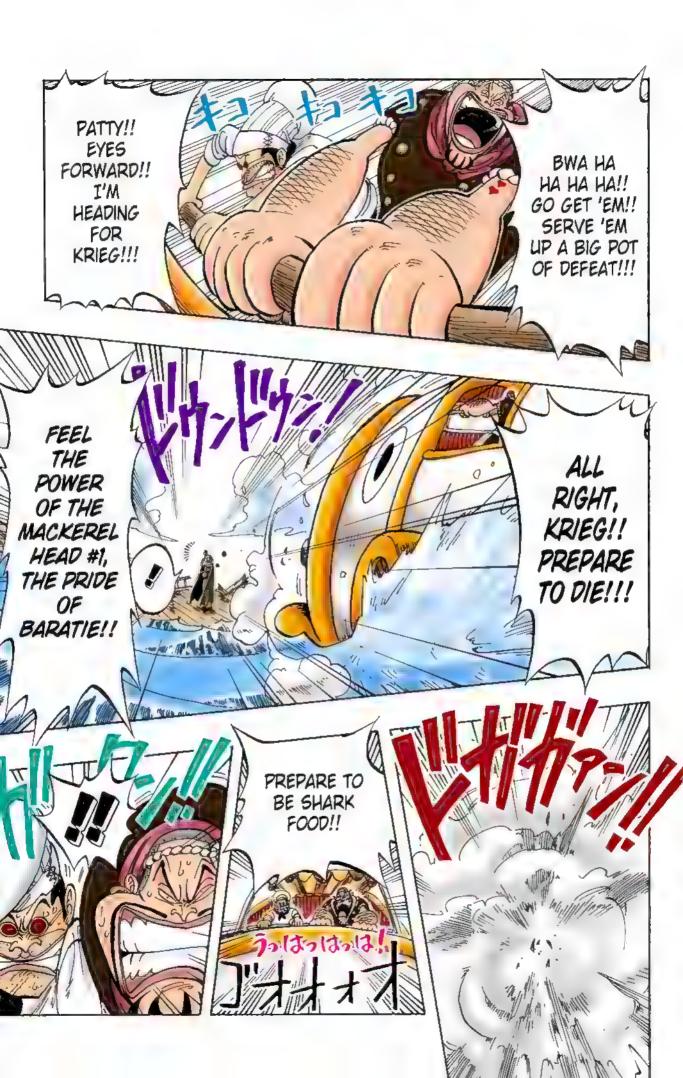




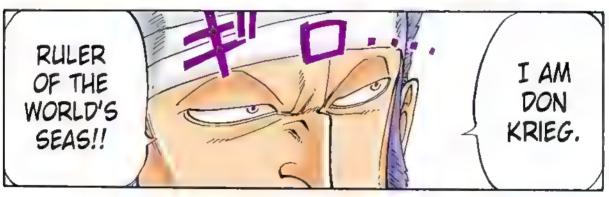








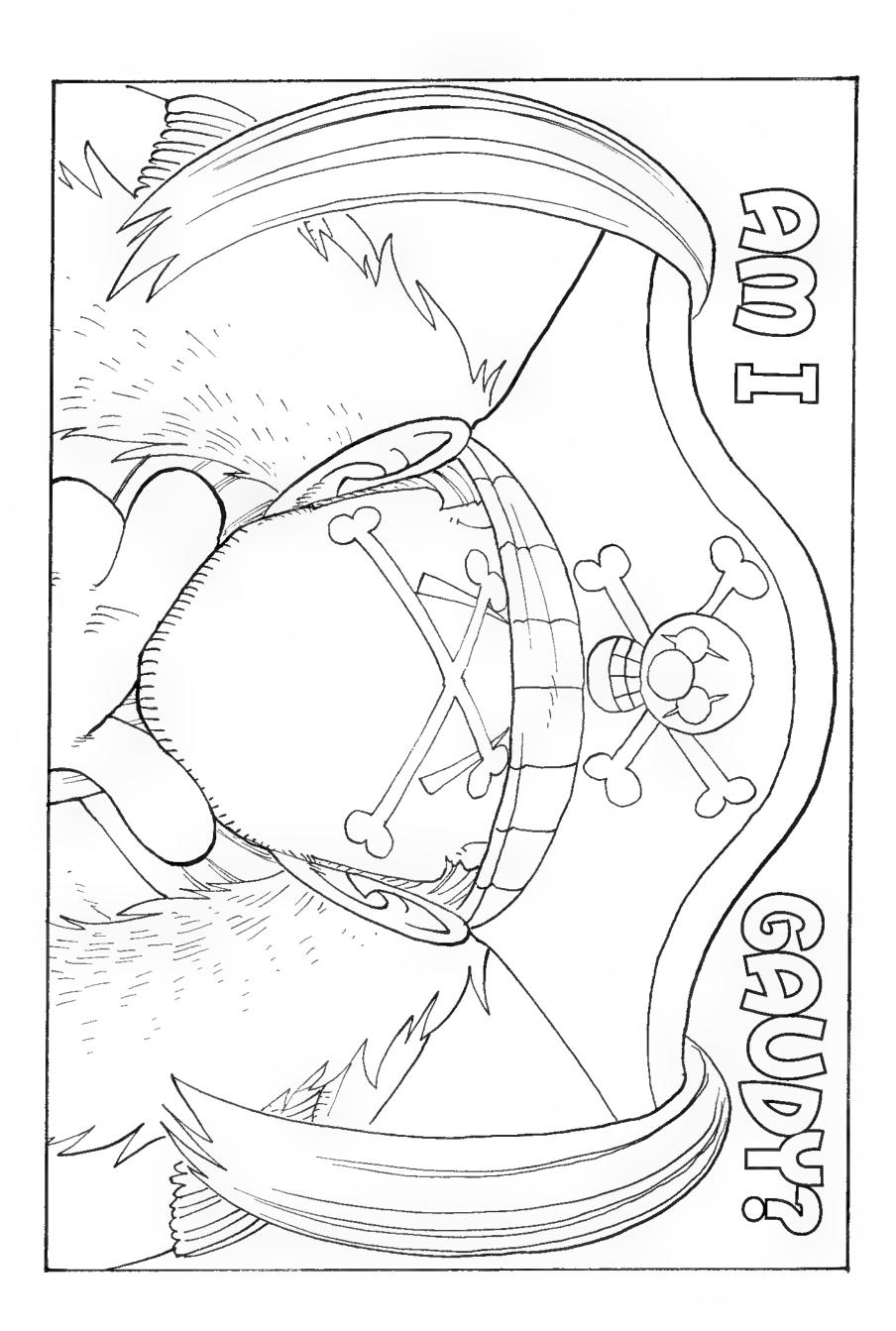


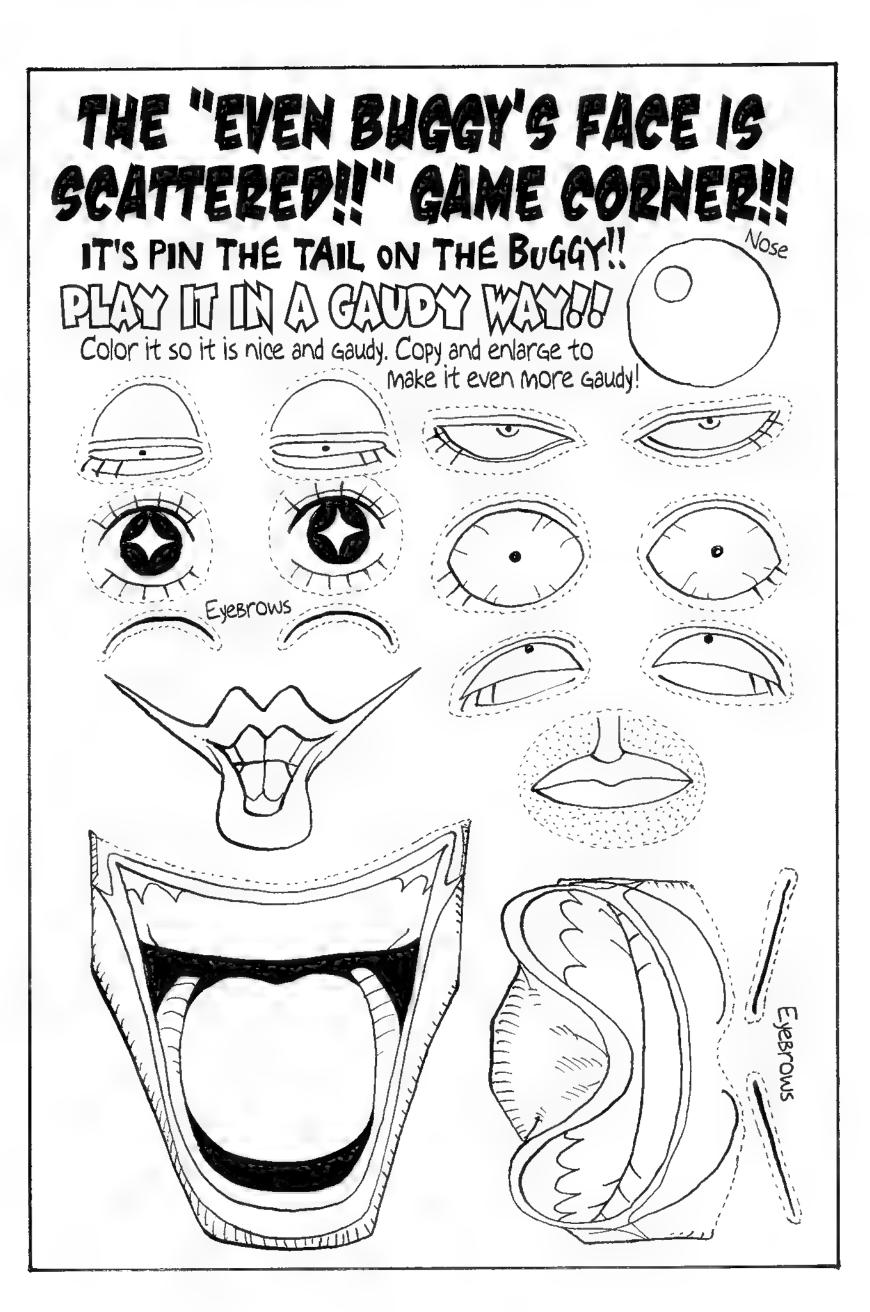














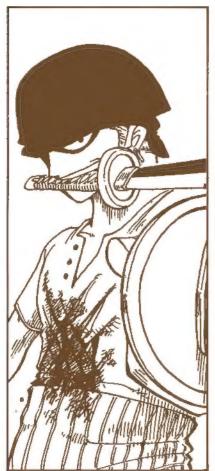


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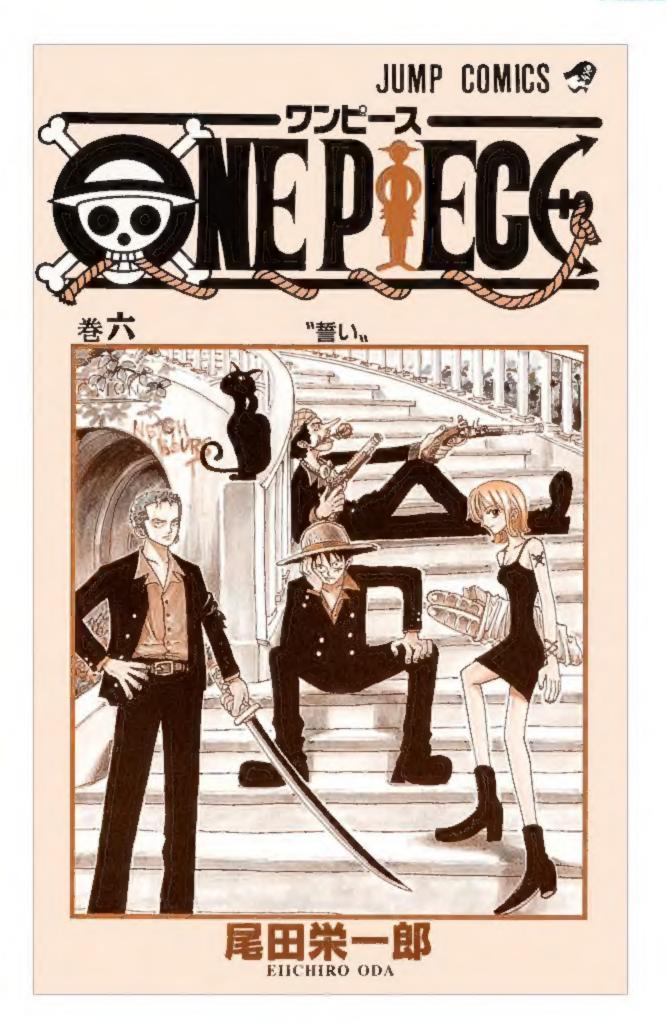
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